



STEEL PLUGS & BUSHINGS

NOMINAL PIPE SIZE	LENGTH (MINIMUM) A	PLUGS SQUARE HEAD		PLUGS ROUND HEAD		HEX PLUGS & BUSHINGS		
		HEIGHT OF SQUARE (MINIMUM) B	WIDTH FLATS (MINIMUM) C	NOMINAL DIAMETER OF HEAD E	LENGTH (MINIMUM) D	WIDTH FLATS NOMINAL F	HEX HEIGHT(MIN.)	
							BUSHING G	PLUG H
1/8	9.5	6	7.0	10	35	11.0		6
1/4	11.0	6	9.5	13	41	16.0	3	6
3/8	12.5	8	11.0	17	41	17.5	4	8
1/2	14.5	10	14.5	21	44	22.0	5	8
3/4	16.0	11	16.0	27	44	27.0	6	10
1	19.0	13	20.5	33	51	35.0	6	10
1-1/4	20.5	14	24.0	43	51	44.5	7	14
1-1/2	20.5	16	28.5	48	51	51.0	8	16
2	22.0	17	33.5	60	64	63.5	9	17
2-1/2	27.0	19	38.0	73	70	76.0	10	19
3	28.5	21	43.0	89	70	89.0	10	21
4	32.0	25	63.5	11.4	76	117.54	13	25